

Work Order ID 145879 - 2

Friday, May 06, 2016 10:53:55 AM

145879

Page 1

Item ID: K10003

Accept

N9000040100

Setup Start

NS1

Revision ID:

Item Name: Saddle

Stop

NS2

Start Date: 5/12/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/20/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

H

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Create White labels only per PPP K10003

CHG 0010

JUL 06 2016

DAS
21
9-89

16-07-04

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

DAS
27
9-89

JUL 13 2016

1 7

DAS
28
9-89

111 06 2016

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.12

DAS
27
9-89

JUL 13 2016

Work Order ID 145879

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145879

Page 2

Item ID: K10003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle

Stop *NS2*

Start Date: 5/12/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/20/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.04

Packaging

DAS
27
9-89

JUL 13 2016

140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.40

Quality Control

DAS
21
9-89

JUL 14 2016

See 7/13/16.

Picklist Print

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Page 1

7

Work Order ID: 145879

145879

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 5/12/2016

Required Date: 5/20/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS
 PER ECN11-684 VERF: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A

Purchased

No

110

Each

94.0000

8

32

8

9-89

AN4-51A

Bolt

**

1301851-8x

DAS 26 9-89

Location

Loc Qty

Loc Code

FG

5

122993

5

ST340

89

m134537

38

m134597

51

AN4-6A

Purchased

No

110

Each

496.0000

16

64

8

9-89

AN4-6A

BOLT

**

134852-16x

DAS 26 9-89

Location

Loc Qty

Loc Code

over003

400

M134508

200

M134634

200

ST345

96

M130851

39

M133790

57

JUL 07 2016

DAS 27 9-89

DAS 27 9-89

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Work Order ID: 145879

145879

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 5/12/2016

Required Date: 5/20/2016

Start Qty: 4.00

Required Qty: 4.00

AN4C46A

Purchased

No

110

Each

220.0000

4

16

AN4C46A

Bolt

**

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

8

123642

2

m132169

6

OVER002

140

m133916

70

m134513

70

ST341

72

m131856

7

m133332

65

DAS
8
9-89

DAS
27
9-89

135 4x

AN6-12A

Purchased

No

110

Each

124.0000

8

32

AN6-12A

Belt

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST335

124

M134370

4

M134509

45

M134676

75

DAS
8
9-89

134762x15

135058x17

134762-8x

24
3
2

DAS
27
9-89

D2570

Manufactured

No

110

Each

62.0000

24

96

D2570

Bushing

**

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

12

88781

12

FP001

50

141497

50

DAS
8
9-89

147395 V72

145728x24

110 110 110

DAS
27
9-89

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 145879

145879

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 5/12/2016

Required Date: 5/20/2016

Start Qty: 4.00

Required Qty: 4.00

D2571
D2571

Saddle, Fwd, Out

D2572
D2572
Saddle, Fwd, In

Manufactured No

110 Each

0.0000

1 4

**

145431 - 1X

DAS
6
9-89

DAS
26
9-89

Manufactured No

110 Each

2.0000

1 4

**

146634 - 1X

DAS
6
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST397

2

142495

2

Manufactured No

110 Each

4.0000

1 4

**

144677X3

DAS
6
9-89

DAS
26
9-89

D2573
D2573

Saddle, Aft, Out

DAS
27
9-89

Location

Loc Qty

Loc Code

ST398

4

142789

4

Manufactured No

110 Each

12.0000

1 4

**

146214 1X

DAS
6
9-89

DAS
26
9-89

D2574
D2574

Saddle, Aft, In

DAS
27
9-89

Location

Loc Qty

Loc Code

ST398

12

143740

1

143741

11

Manufactured No

110 Each

184.0000

4 16

**

D2747
D2747

Set Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

ST010

184

143803

184

- 4X

16

JUL 06 2016

DAS
26
9-89

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Page 4

Work Order ID: 145879

145879

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 5/12/2016

Required Date: 5/20/2016

Start Qty: 4.00

Required Qty: 4.00

D2876

Manufactured No

110 Each

9.0000

2 8

D2876

Saddle Spacer

**

147179 2x

DAS
6
9-89

DAS
26
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST013

9

142706

9

D2877

Manufactured No

110 Each

16.0000

2 8

D2877

Saddle Spacer

**

145949 2x

DAS
6
9-89

DAS
26
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST013

16

142762

16

D3405-041

Manufactured No

110 Each

6.0000

1 4

D3405-041

Ground Handling Lug

**

145757 1x

DAS
6
9-89

DAS
26
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

st529

6

142719

6

D3405-043

Manufactured No

110 Each

0.0000

1 4

D3405-043

Ground Handling Lug

**

145739 x3

145741x1

DAS
6
9-89

DAS
6
9-89

D3407-041

Manufactured No

110 Each

1.0000

1 4

D3407-041

Tow Ring

**

145441x3

145443 1x

DAS
6
9-89

DAS
26
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

st530

1

142671

1

JUL 07 2016

DAS
6
9-89

DAS
26
9-89

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Work Order ID: 145879

145879

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 5/12/2016

Required Date: 5/20/2016

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

1,670.000

24

96

MS21042L 4

Locknut

**

13486/ 24x

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

GA

279

m133769

279

OVER007

500

m134676

500

ST303

794

m134606

794

ST305

97

m130922

97

MS21043-4

Purchased

No

110

Each

889.0000

5

20

MS21043-4

Nut

**

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

95

m132803

95

OVER007

300

m134502

300

ST302

454

m133769

12

m134249

142

m134634

300

JUL 06 2016

20 5x

Picklist Print

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Page 7

Work Order ID: 145879

145879

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 5/12/2016

Required Date: 5/20/2016

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

110

Each

1,420.000

32

128

NAS1149D0463.I

WASHER

**

134754 32x. 6 9-89

DAS 26 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

GA

328

M132035

21

M134508

307

ST260a

998

M134634

998

ST263

94

M134508

94

NAS1149D0663J

Purchased

No

110

Each

870.0000

8

32

NAS1149D0663.I

Washer

**

6 9-89

DAS 26 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST260

227

M131618

227

ST263

592

M133134

89

M133769

12

M133812

6

M134634

485

ST269

51

M126334

51

JUL 06 2016

32 8x

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: H

Date: 14.04.11